## 211/311 Disassemble Instruction

### A. Disassemble the Lid

1. **Tilt the lid to down position.**

2. **Disconnect the unit from the power supply.**

3. 1. Remove the side panel and the back panel.
   2. Disconnect the lid motor from the lid arm.
1. Remove the lid back cover.
2. Disconnect all pipes and wires in order to empty the lid arm:
   › Core probe
   › Water supply
   › Pressure pipes
3. Hook the motor power supply and sensor.

4. Unscrew the right hex M10 screw.

5. Loose the 3 rings with a 3mm Allen wrench.

6. Unscrew the lid fixing screw completely with a 6 mm Allen key.
8

Remove the lid.

B. Dissassemble the pan

9

Unscrew 3 screws from the front cover.
1. Remove the drain pipe and the valve cable.
2. Unscrew the earth cable and remove the Klixon cable.

Remove the nut on the second side cover.
1. Lift up the pan.
2. Unscrew the cover and remove it.

Unscrew the nut on each side of the side cover and remove the cover.
14

Disconnect the power supply of the heating elements.

15

Disconnect and remove the thermocouple.

16

1. Lift down the pan.
2. Unscrew the pan and put it down.
### C. Disassemble the frame

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
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| **17** | ![Image](image1.png)  
1. Remove the plate on the left side of the front frame cover with a flathead screwdriver.  
2. Pull the cover upwards to remove the cover plate. |

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
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</table>
| **18** | ![Image](image2.png)  
1. Unscrew the screw in the front of the left cover.  
2. Cut the plate in the back of the left cover.  
3. To remove the left cover of the frame push and pull it upwards. |
1. To stabilize the frame place a tool under the right side of the crossbar.

2. Unscrew 5 screws on the right side of the frame.
1. To stabilize the frame place a tool under the left side of the crossbar.

2. Unscrew 4 screws on the left side of the frame.