

TI_2601: Adaptation of inspection cover B2 with control solenoid



SelfCookingCenter / CombiMaster / iCombi Pro / iCombi Classic / iHexagon



27/04/2026

Topic

We would like to inform you that a design adjustment has been made to the B2 inspection cover. The new control solenoid has been redesigned to prevent limescale buildup and thus improve its function in the long term.

The new inspection cover B2 is available now:

- as "Inspection cover B2 with control solenoid" set Photo 1 [► 1]
- as a single control solenoid made of PEEK material Photo 2 [► 2]

The new service parts completely replace the previous service part numbers.

Already installed inspection covers B2 can continue to be used without restrictions.

Notice:

The new inspection cover B2 with control solenoid will also be installed as standard in newly produced units. However, due to existing residual stocks, there may be a transitional phase in which both the previous and the new inspection covers B2 will be delivered. The changeover will therefore take place gradually.

Affected product/accessories

SelfCookingCenter & CombiMaster

- XS

iCombi Pro

- XS (6-2/3)

iCombi Pro & iCombi Classic

- 6-1/1
- 6-2/1
- 10-1/1
- 10-2/1
- 20-1/1
- 20-2/1

iHexagon

- 6-1/1



Affected components

SelfCookingCenter / CombiMaster / iCombi Pro / iHexagon

Component	Service part number old	Service part number new
Inspection cover B2 XS (6-2/3) SelfCookingCenter / CombiMaster / iCombi Pro	54.01.551S	54.02.452S
Inspection cover B2 6-1/1 /10-1/1 iCombi Pro	54.01.862S	54.02.420S
Inspection cover B2 6-2/1 /10-2/1 iCombi Pro	54.01.863S	54.02.440S
Inspection cover B2 20-1/1 iCombi Pro	54.01.861S	54.02.433S
Inspection cover B2 20-2/1 iCombi Pro	54.01.864S	54.02.435S
Inspection cover B2 6-1/1 iHexagon	54.01.830S	54.02.443S

iCombi Classic

Component	Service part number old	Service part number new
Inspection cover B2 6-1/1/10-1/1 iCombi Classic	54.01.895S	54.02.465S
Inspection cover B2 6-2/1/10-2/1 iCombi Classic	54.01.896S	54.02.466S
Inspection cover B2 20-1/1 iCombi Classic	54.01.897S	54.02.467S
Inspection cover B2 20-2/1 iCombi Classic	54.01.898S	54.02.468S

Required components

Control solenoid replacement set

	Set number	Set description
	87.02.112S	Control solenoid replacement set Ø 1.8 XS (6-2/3)/6-1/1/10-1/1
	87.02.113S	Control solenoid replacement set Ø 2.7 6-2/1/10-2/1/20-1/1
	87.02.114S	Control solenoid replacement set Ø 3.8 20-2/1

Photo 2

Notice:

The colour coding must be observed, as incorrect assignment impairs the function.

Revision Log

Changes from previous version of this document:

- The units SelfCookingCenter / CombiMaster XS and iCombi Pro XS (6-2/3) have been added to the information.

NOTE:

No further action is required.