

MI_2136: Removal and installation pulse generator

 All iVario

 20 min

 Standard

 03/02/2026

Reason:
This manual describes the removal and installation of the pulse generator.

Affected units (unit size and unit type):
All iVario

Required tool
▪ Standard

Required components
The kit number for this modification instruction is 80.00.551.

	Component	Article number
1	Pulse generator	40.07.493P

General information
The removal and installation may only be carried out by trained service technicians.

Safety instructions

 **DANGER**

High voltages when connecting to the mains power
Danger to life due to high voltage.

- Disconnect from the power supply.
- Secure against unintentional switching on.
- Make sure the unit is disconnected from the power.

 **CAUTION**

Sharp edges on the housing
Risk of cuts on the housing when working in the unit.

- Wear protective gloves.

CAUTION

Water damage

If water leaks, the unit can be damaged.

- Turn off the water supply to the unit.
- Use the hand shower to check if the water supply has been turned off.

Installing the pulse generator

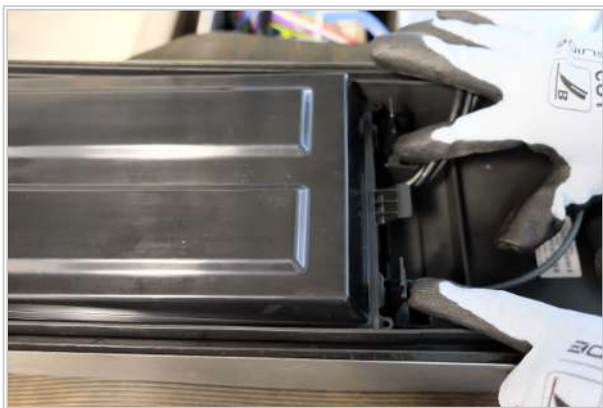
1. Remove the two screws under the flap.



2. Remove the control panel.



3. Press both clips down to remove the cover.



4. Remove the pulse generator plug from the control board.



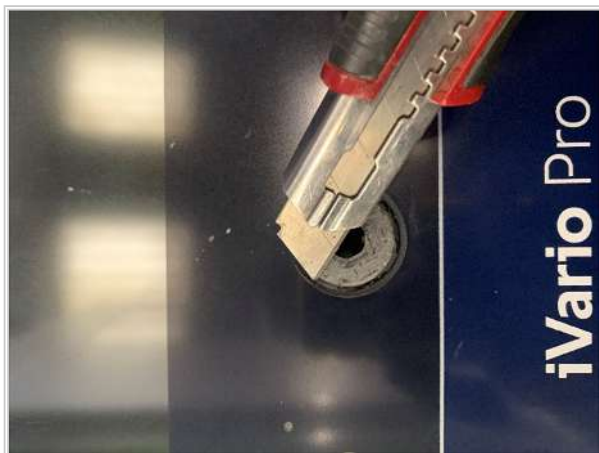
5. Remove the rotary knob. Use a blunt tool (e.g. a cable tie) to do this.



6. Remove the nut for removing the pulse generator.



7. Carefully cut out the silicone seal.



8. Degrease the contact surface.



9. Install the new pulse generator.



10. Seal the surrounding area with silicone.



>> The pulse generator has been successfully installed.