

MI_2099: Modification lockable control panel

 iVario, iVario Pro

 45 min.

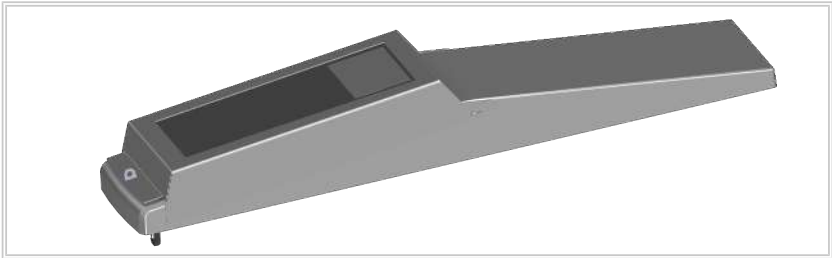
 Standard

 22/01/2026

The method can be used for any unit size.

The images are exemplary and may vary depending on the unit size.

Required add-on kit



Add-on kit :	Article number:
Lockable control panel iVario Pro 2-S, L, XL	
Lockable control panel iVario 2-XS	

Opening the control panel

 **DANGER**

High voltages when connecting to the mains power

Danger to life due to high voltage.

- Disconnect from the power supply.
- Make sure the unit is disconnected from the power.

 **CAUTION**

Sharp edges on the housing

Risk of cuts on the housing when working in the electrical compartment.

Wear protective gloves.

⚠ WARNING

The unit is falling from the installation surface

Risk of crushing and injury from tipping or turning of the unit.

- Do not tip the unit onto the installation surface.
- When turning the unit, make sure that the weight of the unit is evenly distributed and that the unit is completely on the installation surface.

- ✓ The unit is disconnected from the power.
- 1. Open the cover on the console panel and remove the 2 screws (1).
- 2. Remove the control panel. Place some protection on the pan lid to protect the control panel against scratching and damage, e.g. a cardboard box or bubble wrap (2).



>> The control panel is open.

Removing the control panel

NOTICE

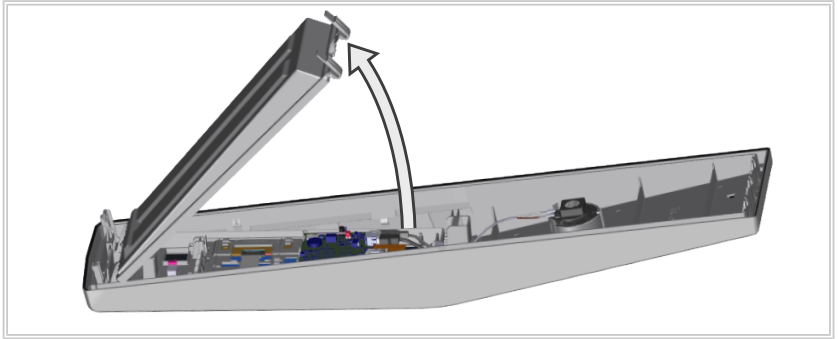
Damage from electrostatic discharge

Touching components or conductors on the CPU board can result in electrostatic damage.

- Do not touch any of the components or conductors on the CPU board.
- Wear appropriate protective clothing to avoid charges.

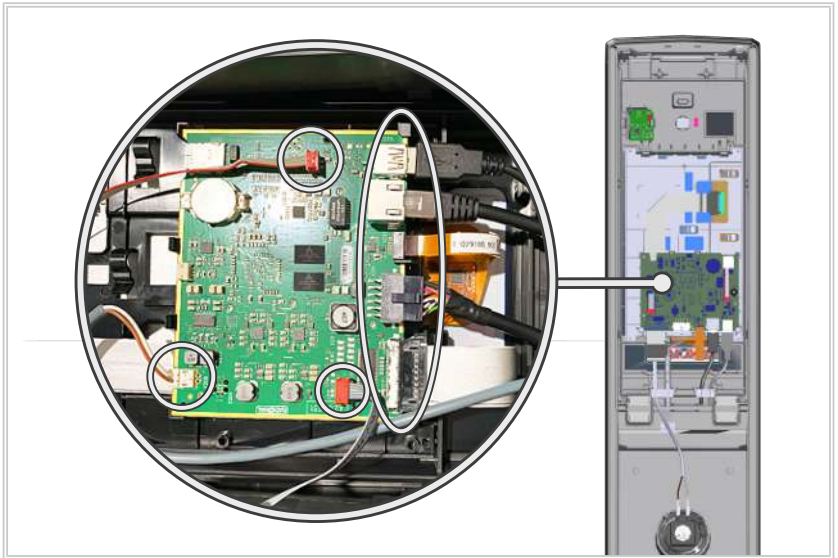
- ✓ The control panel is open.

1. Remove the cover on the bottom side of the control panel.



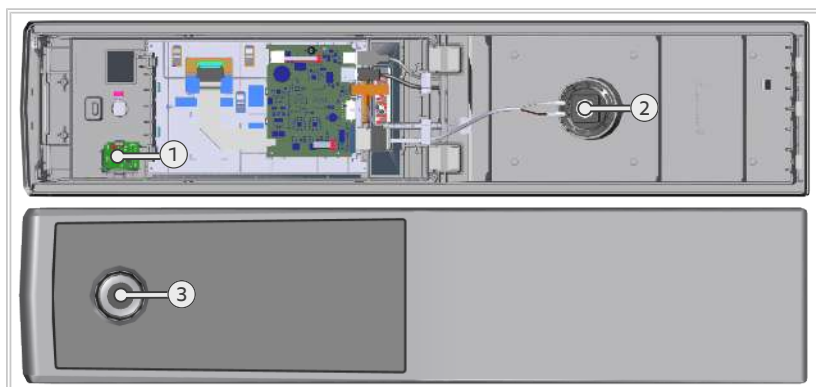
In the following steps, components are removed that will later have to be reinstalled in the lockable control panel.

2. Unplug all cables connected to the CPU board and remove the board from the board retaining clips.



3. Remove the on/off switch board with the holder (1).
4. Remove the loudspeaker with the wiring (2).

5. Remove the control dial by pulling in the axial direction (3).

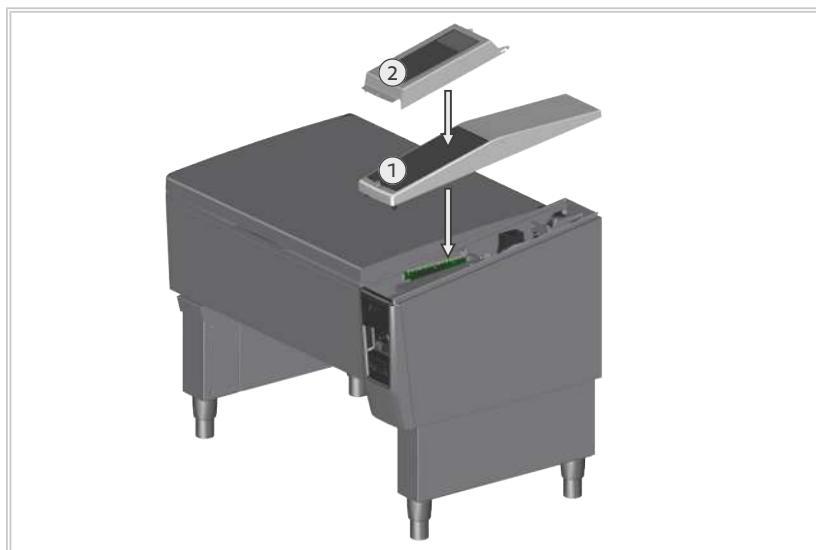


>> The control panel has been removed.

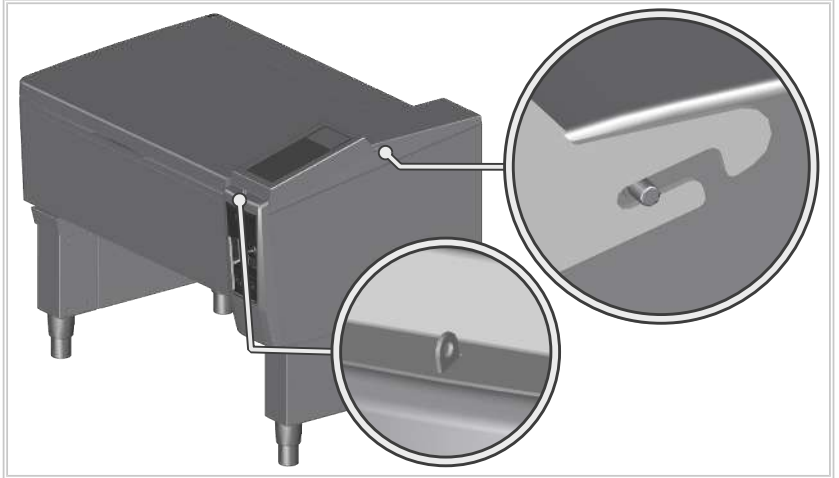
>> The components required for the lockable control panel have been removed.

Installing the lockable control panel

- ✓ The lockable control panel is ready.
- ✓ The components removed from the old control panel are ready.
- 1. Reinstall all the components in the same place in the lockable control panel. Reconnect all the cables to the CPU board.
- 2. Install the control panel on the unit. Proceed in reverse order to the step *Opening the control panel* (1).



3. Place the lockable cover (2) on the control panel. Make sure that the cover is correctly attached.



- >> The lockable control panel has been installed.
- >> The control panel can be closed with a lock, for example.

